

Garant

Steel boring bar A.. SCLCL 95°, for indexable inserts CC., right-hand, Shank Ø / insert size: 32/12mm


Order data

Order number	260032 32/12
GTIN	4045197652287
Item class	21T

Technical description

Centre offset L_3	22 mm
Minimum pre-drill $\varnothing D_{\min}$	40 mm
ISO code toolholder	A32S SCLCR/L12
suitable indexable insert	CC.. 1204..
Insert size	12 mm
Shim screw	269013 5
Pack of insert screws	269028 20
Shim	269005 6
Overall length L	250 mm
Clamping height L_2	31 mm
Setting angle κ	95 degrees
Shank $\varnothing D_s$	32 mm
Standard	DIN 8024
Application type	right-hand
Boring depth up to	3×D
Through-coolant	yes

Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Shim Type 6	269005 6
Shim screw Type 5	269013 5
Set of insert screws Type 20	269028 20
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15